

Technical Data Sheet
Matrixx 90N5356

Polycarbonate + ABS
Engineering Plastics

General

Forms • Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.13	1.13 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	3.0 g/10 min	3.0 g/10 min	ASTM D1238
Molding Shrinkage - Flow	5.0E-3 to 7.0E-3 in/in	0.50 to 0.70 %	ASTM D955
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	7500 psi	51.7 MPa	ASTM D638
Flexural Modulus	310000 psi	2140 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	13 ft-lb/in	690 J/m	ASTM D256
Gardner Impact	> 320 in-lb	> 36.2 J	ASTM D5420
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed	225 °F	107 °C	ASTM D648
RTI Elec	140 °F	60.0 °C	UL 746
RTI Imp	140 °F	60.0 °C	UL 746
RTI Str	140 °F	60.0 °C	UL 746
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 in (1.5 mm))	HB	HB	UL 94

Additional Information

The value listed as Mold Shrinkage, ASTM D955, was tested in accordance with Matrixx test methods.

Notes

These are typical property values not to be construed as specification limits.